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SECTION: Z1.20.147

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Supersedes

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SUBMERSIBLE PUMP GUIDE SPECIFICATIONS

Commercial Duty Sewage Ejectors

MODELS 6267



1.01 GENERAL

Contractor shall furnish all labor, material, equipment and incidentals required to provide ____ (QTY.) MODEL 6267 submersible centrifugal 2" solids handling pump(s) with vortex impeller as specified herein.

2.01 OPERATING CONDITIONS

Each submersible pump shall be rated at 1/2 H.P., ____ volts, ____ phase, 60 HZ., 1725 R.P.M. The unit shall produce ____ G.P.M. at ____ feet of T.D.H.

The submersible pump shall be non-overloading and capable of operating unsubmerged without damaging the pump. The submersible pump shall pass a 2.0" spherical solid. The performance curve shall show the flow and head capacity of the pump. The pump-housing configuration shall have a 2.0" N.P.T. vertical discharge.

3.01 CONSTRUCTION

Each pump shall be of the close coupled cCSAus listed Model 6267 submersible pump as manufactured by Zoeller Engineered Products of Louisville, Ky. (800-928-7867). The castings shall be constructed of epoxy coated class 25 cast iron. The motor shall be oil-filled to dissipate heat and provide continuous lubrication. All external-mating parts shall be machined and sealed with neoprene seals. All fasteners exposed to the liquid shall be 300 series stainless steel. The motor shall be protected on the top side with an attached sealed junction box chamber which in the event of cord damage will prevent moisture entering the motor housing. The motor shall be protected on the lower side. The upper and lower bearings shall be capable of handling all thrust loads. The pump housing shall be of the concentric design thereby equalizing the pressure forces inside the housing, which will extend the service life of the seals and bearings. The top cap shall have a SS lifting handle.

4.01 ELECTRICAL POWER CORD

The pump shall be supplied with 15' ____ 25' / ____ 35' / ____ 50' of multiconductor either SJOOW or SOOW power cord. Being capable of continued exposure to the pumped liquid. Power cord shall be sized for the rated full load amp loading of the pump in accordance with the National Electric Code. Power cable shall enter into the junction box through a compression type-sealing gland. Water sealing and strain relief is separated. The entire junction chamber shall be sealed off from the motor housing by through wall terminals to protect the motor from moisture.

5.01 MOTOR

The motor shall be an oil-filled NEMA B design. At maximum load, the winding temperature will stabilize below the insulation class. Since air-filled motors are not capable of dissipating heat, they shall not be considered equal. Single-phase motors shall include an integral thermal overload switch and start circuit located in the pump assembly. Three phase motors shall use magnetic starters with overload relays in the control panel for further protection.

6.01 BEARINGS AND SHAFT

The upper and lower bearings are continuously lubricated by the oil, which fills the motor housing. The motor shaft shall be made of AISI 1251 carbon steel.

7.01 SEALS

The silicon carbide/carbon shaft seal with Buna-N elastomers and a 316 SS spring. It shall be equal to a Crane type 11a configuration.

8.01 IMPELLER

The impeller shall be of an engineered plastic vortex design. It shall be capable of passing a solid sphere of 2.0" under the impeller. It shall have pump out vanes located on the back shroud to keep debris away from the seal area.

9.01 PAINTING

The castings shall be protected with a green epoxy powder-coated finish.

10.01 SERVICEABILITY

Components required for the repair of the pump shall be readily available within 24 hours. Components such as mechanical seals and shall not be of a proprietary design and be available from local industrial supply houses. Special tools shall not be required to service the pump. A network of service stations shall be available nationwide in those cases where service requirements are beyond the scope of in-house service mechanics.

11.01 SUPPORT

The pump shall have cast iron support legs enabling it to be a free standing unit.

When ground level access and retrieval is preferred, the following system is available.

_____ The Z-Rail™ disconnect system, consisting of an epoxy coated ductile iron disconnect fitting, slide assembly and upper rail support. Rail pipes and lifting cables are not included.

12.01 TESTING

Each pump shall be operated and tested under submerged conditions before being shipped. It shall be checked at its maximum operating points for grounding, winding insulation, and water tightness.

13.01 WARRANTY

Standard warranty shall be 18 months from date of manufacture, 12 months from date of installation or 12 months from the date of start up with a start up report on file with Zoeller.



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