Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.



SECTION: Z3.30.100 ZM2205 0820 Supersedes 0519

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X61 HD HAZARDOUS LOCATION SERIES PRODUCT FEATURES CLASS I, DIVISION 1, GROUPS C & D CLASS I, ZONE 1, GROUPS IIA & IIB 3" Vertical Discharge Units

WDE

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ZEPA0556

Tested to FM Standard 3600 & 3615

Covered by US Patent Number 6,364,620.

APPLICATIONS:

- Pumping stations
- Storm water removal
- Wastewater transfer
- Industrial waste
- Hazardous locations
- Warning: not for use in acidic atmospheres. A

MATERIAL FEATURES PUMP:

- Solids 2-1/2"(63 mm) spherical capability
- Discharge size 3" npt vertical .
- Seals dual mechanical carbon/rotary ceramic/stationary, Buna-N elastomers
- Moisture detection system
- Construction cast iron ASTM A-48, Class 30, 30,000# tensile strength,
- protected with a corrosion resistant baked on epoxy powder coating. Balanced concentric pump housing and impeller
- Attaching Hardware 304 stainless steel
- "O" Ring Seals: Buna-N.
- Ductile Iron Impeller 2 blade semi-open with top pump out vanes
- **Optional:** trimmed impeller
- □ 3450 rpm high head unit
- Vortex impeller
- bronze impeller
- □ Non-sparking rail systems
- silicon carbide seal(s) □ 50'(15.2 M) power and sensor cables

MOTOR:

- cCSAus rated Class I, Division 1, Groups C & D and Class I, Zone 1, Groups IIA & IIB Construction
- Tested to FM standards 3600 & 3615 by CSA
- 1 Phase 230 Volt, 1750 RPM .
- 3 Phase 200/230/460/575 Volt, 1750 RPM
- Stator Class F insulation and lead wires
- NEMA B design
- Oil-filled motor housing
- Thermal sensor
- Finned cast iron housing for faster heat dissipation
- Ball bearings upper and lower high carbon chromium steel
- Power and sensor cable length 25' (7.6 m)

STANDARD FEATURES:

- 1. 25'(7.6 m) of heavy duty power cord
- 2. 25'(7.6 m) of heavy duty sensor cord
- 3. Specially designed splices and potted cord entry system provides strain relief and prevents wicking of liquids into the housing.
- 4. Lifting lug integral part of housing (orientation 90° from illustrated view)
- 5. Finned oil-filled explosion proof rated motor housing assures uniform heat distribution, lubricates bearings, and conducts heat for cooler runnina.
- 6. Heavy duty explosion proof rated motor features ball bearing construction. Class F motor insulation is double dipped and baked. End connections and lead wires are Class F. At maximum load, winding temperature will not exceed 250 °F (121 °C) with motor housing not submerged.
- 7. Tandem seals, Carbon/rotating, ceramic/stationary, Buna-N elastomers

- 8. Upper and lower high carbon chromium steel ball bearings
- 9. Stainless steel shaft and hardware resists corrosion
- 10. Patented moisture detection system with upper and lower probes, protecting the motor from liquid entry
- 11. Thermal sensor will deactivate pump if internal motor temperature reaches 250 °F (121 °C). When connected to panel
- 12. Vent hole helps prevent air locking
- 13. Balanced ductile iron 2 vane semi-open impeller with top pump out vanes for seal protection. Keyed and bolted to shaft.
- 14. Concentric volute reduces radial loading for longer bearing and shaft seal life
- 15. 3" NPT vertical discharge
- 16. Entire unit protected with a corrosion resistant powder coated epoxy finish.
- 17. 2" male NPT conduit connection
- For information on additional Zoeller products refer to catalog on Nonsparking rail systems ZM1347; control panels ZM1342; Float switches and brackets ZM1328; pump lifting cables, valves and piping accessories ZM1348



X61 HD HAZARDOUS LOCATION SERIES

PRODUCT FEATURES CLASS I, DIVISION 1, GROUPS C & D CLASS I, ZONE 1, GROUPS IIA & IIB 3" & 4" Flanged Horizontal Discharge Units

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Certified to CSA Standard C22.2 No. 145 Tested to FM Standard 3600 & 3615

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Covered by US Patent Number 6,364,620.

APPLICATIONS:

- Pumping stations
- Storm water removal
- All wastewater transfer
- Industrial waste
- Hazadous locations
- Warning: not for use in acidic atmospheres.

Specifications PUMP:

- · Solids 2-1/2"(63 mm) spherical capability
- Discharge size 3" & 4" flanged horizontal
- Seals dual mechanical carbon/rotary ceramic/stationary, buna-n elastomers
 Moisture detection system
- Construction cast iron ASTM A-48, class 30, 30,000# tensile strength, protected With a corrosion resistant baked on epoxy powder coating.
- Balanced concentric pump housing and impeller
- Attaching hardware 304 stainless steel
- "O" ring seals: Buna-N
- Ductile iron impeller 2 blade semi-open with top pump out vanes
 Optional:
 - □ Trimmed impeller
- □ 3450 rpm high head units
- Vortex impellerBronze impeller
- (3" discharge units only)
- 3" (76 mm) solids capacity (4" discharge units only)
- Silicon carbide seal(s)
 50' Power and sensor cables
- Non-sparking rail systems

MOTOR:

- cCSAus rated Class I, Division 1, Groups C & D and Class I, Zone 1, Groups IIA & IIB construction
- Tested to FM standards 3600 & 3615 by CSA
- 1 Phase 230 Volt, 1750 RPM
- 3 Phase 200/230/460/575 Volt, 1750 RPM
- Stator Class F insulation and lead wires Nema B design
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- Thermal sensor
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- 14. Concentric volute reduces radial loading for longer bearing and shaft seal life.
- 15. 3" and 4" flanged horizontal discharge available
- 16. Entire unit protected with a corrosion resistant powder coated epoxy finish.
- 17. 2" male NPT conduit connection
- For information on additional Zoeller products refer to catalog on non-sparking rail systems and lifting cables ZM1347. control panels ZM1342; float switch brackets ZM1328; check valves and piping accessories ZM1348.