

## **Submersible Pumps Overview**

Ejector pumps are required in applications where wastewater cannot flow by means of gravity at a velocity rate greater than 2' (0.6 m) per second.

## Design Styles:

- Vertical suspended type Motor is exposed outside of basin, supported on the cover with an extended motor shaft connected to the pump housing and impeller, which are located inside the basin.
- **Close coupled submersibles** Motor is connected directly to the pump housing and impeller with a short shaft and no part of the pump is exposed outside of the basin.

These styles are available with either an explosion-proof or non-explosion-proof motor. Often, an explosion-proof motor is not practical, but sometimes required by code.

## Characteristics:

**Solids-handling pump** Ability to pump high flow Solids-handling capacity from 2" through 4" (51 - 102 mm) Lower-head residential to municipal lift stations Pumping everything from sanitary sewage to rainwater to a gravity sewer system Typical flow rates: 80 - 4,000 GPM (18 - 908 m<sup>3</sup>/hr)

**Grinder pump** Pumps low flow against high head Grinds solids instead of passing them Residential or commercial locations Often pumping to a pressure sewer system but also used in gravity sewers if high vertical lifts or long horizontal runs are present in system Typical flow rate: 10 - 200 GPM (2 - 45 m<sup>3</sup>/hr)

**Effluent Pump** Pump used to move septic tank effluent High head, low flow pumping performance 1/2" - 3/4" (13 - 19 mm) solids capacity Used in septic tank systems to move effluent from the dosing chamber to either an onsite treatment system or pressure sewer Typical flow rate: 10 - 50 GPM (2 - 11 m<sup>3</sup>/hr)

**Sump pump** Used for moving groundwater away from building foundations Low flow against low head Minimal solids capacity Typical flow rate: 10 to 250 GPM (2 - 57 m³/hr)